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RBW109-3130-34-1
Job Sheet 190531



Part No: RBW109-3130-34-1

Job Qty: 1 pcs

Part Name: Adapter, Tail Rotor Yoke Bushing Install



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/11/19

Job Tracking No:

Due Date: 4/11/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *order 13169*

Note: DWG RBW109-3130-34-1 Rev.0 IPP Rev. A 19.02.11 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	4/11/19		0.00	0.20	Small Fab - 1		DAS 58 9-89 APR 18 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	4/11/19		0.00	0.00	QC 5 - 10		DAS 40 9-89 APR 22 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
120	Packaging 3-1 - Stock - B4B	1 pcs	4/11/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 69 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	1 pcs	4/11/19		0.00	0.00	QC 21 - FG - 21		DAS 21 9-89
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op 100 - Assemble as per DWG.
Descriptions:

APR 22 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW109-3130-34-1-1	Cylinder, Ø2-5/8 X 4-1/2	1 pcs (1 ea)	100-Small Fab - 1	S158576 S169197
RBW109-3130-34-1-3	Rod, Ø2-5/8 X 11-1/2	1 pcs (1 ea)	100-Small Fab - 1	

Job Allocations

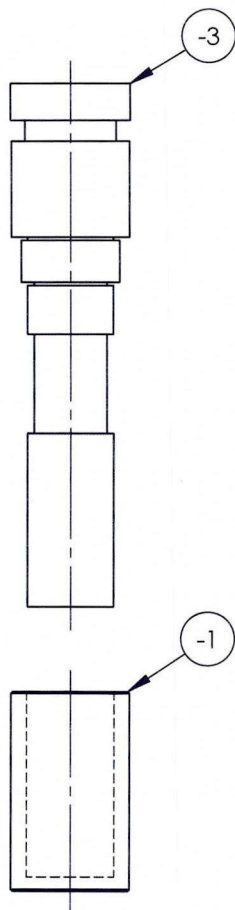
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	RBW109-3130-34-1-1	1	0	0
	RBW109-3130-34-1-3	1	0	0

Part Specifications

Specifications could not be found.

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



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 WORK ORDER
 NO. 190531 MJS
 1902-11

NOTES:

1. REF AGUSTA P/N: 109-3130-34-1.
2. USED ON: AW109A, AW109A11, AW109C, AW109K2, AW109E.

 RED BARN MACHINE	
TITLE ADAPTER, T/R YOKE BUSHING INSTL.	
DWG NO. RBW109-3130-34-1	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: MARPET APPROVED: <i>D Weil</i> HEAT TREAT: FINISH: SPEC:
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL: SEE NOTE
SCALE 1:4	DATE 5/20/2013
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	CYLINDER	6061	Ø2-5/8 X 4-1/2	2
			-3	1	ROD	6061	Ø2-5/8 X 11-1/2	3

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

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AEROSPACE

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Container No: S173480



Part: RBW109-3130-34-1

Job No: 190531

Serial No/Batch: S173480

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 04/7/15